

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-667 REV. C

REF. CANADIAN STC: SH01-5

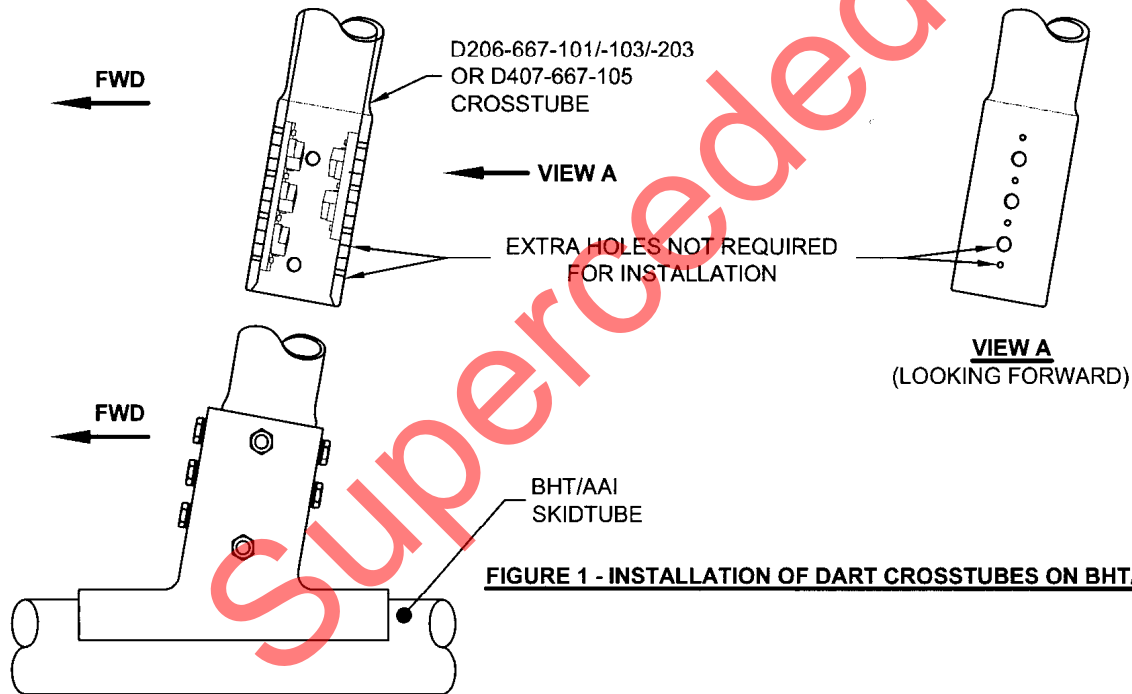
REF. FAA STC: SR01304NY

THE FOLLOWING D206-667-101/-103/-203 AND D407-667-105 CROSSTUBES HAVE EXTRA HOLES DRILLED ON THE AFT SIDE OF THE CUFFS. THIS HOLE IS NOT REQUIRED FOR INSTALLATION OF DART CROSSTUBES ONTO BHT/AAI SKIDTUBES AS SHOWN IN FIGURE 1.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 06.08.08 SHOULD CONTACT DART FOR DISPOSITION IF INSTALLING THE DART CROSSTUBES ONTO BHT/AAI SKIDTUBES PER IIN-D206-667 REV. C.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 06.08.08 TO BE INSTALLED WITH DART SKIDTUBES MAY FIND THAT THE SUPPORTS HAVE BEEN INSTALLED BACKWARDS. THE SUPPORTS SHOULD BE REMOVED AND RE-INSTALLED PER ICA-D206-667.

PART NO.	CHANGE NUMBER	BATCH NO
D206-667-101	002	B24244, B28679, B29261
D206-667-103	002	B26702, B26704, B27980, B25606, B25605, B23220, B23219, B23218, B23217, B28682, B28683, B32664, B34139, B36053
D206-667-203	002	B27492, B27491, B27981, B25609, B25608, B25006, B24646, B34144, B36059
D407-667-105	002	B31553



**FIGURE 1 - INSTALLATION OF DART CROSSTUBES ON BHT/AAI SKIDTUBE**

G	ADD B36053, B36059	PH	08.01.17
F	ADD B34139, B34144	MB	07.10.22
E	ADD D407-667-105 & B31553	MB	07.08.14
D	ADD B32664	MB	07.07.24
C	ADD B29261	MB	06.11.20
B	ADD B28679, B28682, B28683	PH	06.10.10
A	NEW ISSUE	PH	06.08.08
REV.	DESCRIPTION	BY	DATE

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

BY: D. SHEPHERD (DE # 02)

DATE: 08.01.17  
CERT. NO.: SH01-5  
ISSUE NO.: 3

DESIGN	<u>PH</u>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<u>PH</u>		
CHECKED	<u>UE</u>	DRAWING NO.	REV. G
MFG. APPR.	N/A	DSI 9346	SHEET 1 OF 1
APPROVED	<u>[Signature]</u>	TITLE	SCALE
DE APPR.	<u>[Signature]</u>	DEVIATION ON D206-667 & D407-667	NTS
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